

Product selection for retailers, assortments and accessories

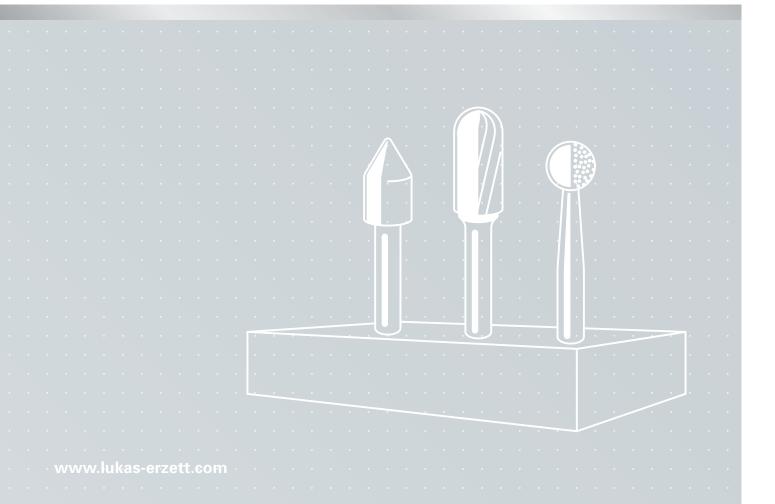
400	Sales promotion and	Product selection for retailers
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- 410 Arbors for Felt Polishing Wheels
- 410 Arbors for tools with internal threade
- **411** Mounting arbors for small cutting-off wheels
- **411** Mounting system for polishing wheels
- 412 Adapter for SFI and SFA
- 412 Reducing bushes

Product line marking

Product lines are labelled in the table header with the appropriate tabs. Further information on page **14** and **15**.

- 413 Handstones
- 414 Tool-sets
- 424 Health and safety equipment



Your added value through sales promotion by Lukas

As a specialised dealer, you are well aware of your customers' requests! That is why you also want to present and sell Lukas products in a manner individually tailored to suit these customer requests. Take advantage of Lukas presentation options to enhance your sales of industrial tools for cutting, milling, grinding or polishing on a sustainable level!



The Lukas display panel

Stable self-supporting presentation stand with perforated panel. Assemble your own individual display panel with hook hangers for Euro hole packaging, hook hangers for all products with a hole, a brochure pocket for further information or suspended shelves for carton packaging to create a consistent product presentation.

The POS cardboard counter display for cutting discs or mounted flap wheels

Rapidly assembled for your presentation of unique Lukas mounted flap wheels or cutting and grinding discs on your sales counter. Selectively available for tools with a diameter of 115 mm or 125 mm

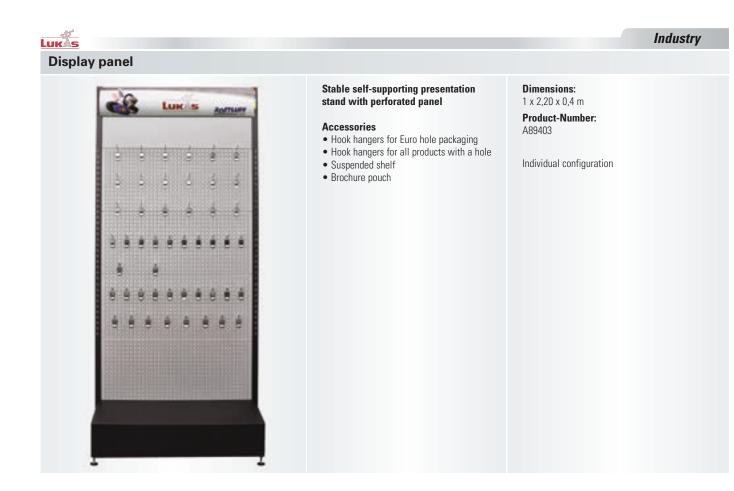
The POS counter display for tungsten carbide burrs

Lockable display for presentation and individual sale of valuable Lukas tungsten carbide burrs with a 3 mm or 6 mm shank. Suitable for your counter or sales shelves.

Attractive and informative individual packing

for the most popular Lukas tools, such as flap discs in the patented iQ-Series, tungsten carbide burrs, mounted flap wheels with shank made of abrasive cloth, abrasive fleece or a combination and the mounted points assortment for steel or stainless steel, all individually packaged and with a Euro hole, is available for your individual "module" to exactly the same extent as cutting discs, diamond cutting discs, grinding discs or conventional flap discs (which we call lamellar flap discs) which are simply suspended by their hole.

Sales promotion 401



LuxXs Counter display



Counter display, cardboard, for tool Ø 115 mm

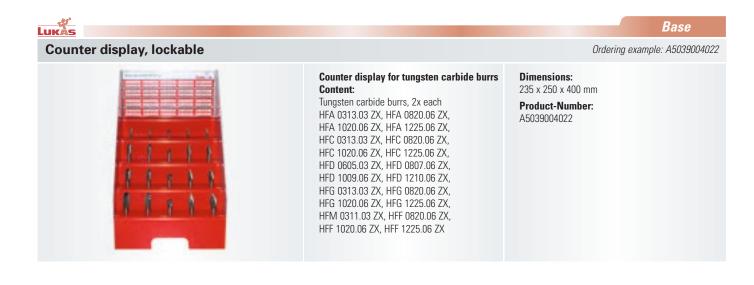
Counter display, cardboard, for tool Ø 125 mm

Dimensions: 225 x 118 x 118/30 mm Industry

Product-Number: A896225118118

Dimensions: 225 x 128 x 128/30 mm

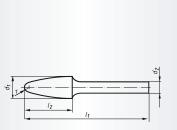
Product-Number: A896225128128



BASE-X product range for retailers







Base

Ordering example: A50010313322F

<i>d</i> ²		
q		

Packing unit: 5 pcs. per type

Description	Cut	Overview of shapes	similar DIN 8033	d ₁ mm	l ₂ mm	d ₂ mm	l ₁ mm	Product-Number	rec	omm	ende	ed fo	r		
HFA 0313.03 BASE-X	ZX		ZYA 0313	3	13	3	40	A50010313322F	0	2	3	4	6	0	
HFA 0820.06 BASE-X	ZX		ZYA 0820	8	20	6	60	A50010820622F	0	2	3	4	6	7	
HFA 1225.06 BASE-X	ZX		ZYA 1225	12	25	6	65	A50011225622F	0	2	3	4	6	7	
HFC 0313.03 BASE-X	ZX		WRC 0313	3	13	3	40	A50020313322F	0	2	3	4	6	7	
HFC 0820.06 BASE-X	ZX		WRC 0820	8	20	6	60	A50020820622F	0	2	3	4	6	7	
HFC 1225.06 BASE-X	ZX		WRC 1225	12	25	6	65	A50021225622F	0	2	3	4	6	7	
HFD 0605.03 BASE-X	ZX		KUD 0605	6	5	3	35	A50030605322F	0	2	3	4	6	7	
HFD 0807.06 BASE-X	ZX	\bigcirc	KUD 0807	8	7	6	47	A50030807622F	0	2	3	4	6	7	
HFD 1210.06 BASE-X	ZX		KUD 1210	12	10	6	51	A50031210622F	0	2	3	4	6	0	
HFG 0313.03 BASE-X	ZX		SPG 0313	3	13	3	40	A50040313322F	0	2	3	4	6	0	
HFG 0820.06 BASE-X	ZX			8	20	6	60	A50040820622F	0	2	3	4	6	0	
HFG 1225.06 BASE-X	ZX		SPG 1225	12	25	6	65	A50041225622F	0	2	3	4	6	7	
HFM 0311.03 BASE-X	ZX		SKM 0311	3	11	3	40	A50050311322F	0	2	3	4	6	7	
HFF 0820.06 BASE-X	ZX			8	20	6	60	A50100820622F	0	2	3	4	6	0	
HFF 1225.06 BASE-X	ZX		RBF 1225	12	25	6	65	A50101225622F	0	2	3	4	6	0	•



LuxAs Mounted	point as	sortment	- STEI	EL		li Ordering example:	n dustry A20480005602
						Packing unit: 1 pc. per type	
Description	Shank Ø mm	Quality	Contents	1 piece each	Product-Number	recommended for	
Assortment STEEL	6	EKR	5-pieces	ZY 1632.06, EKR 46 N V4, ZY 2525.06, EKR 36 N V4, WKS 2025.06, EKR 60 N V4, KU 2525.06, EKR 36 N V4, KE 1632.06, EKR 46 N V4	A20480005602	0 3	•

LUKAS						Industry				
Mounted point assortment – INOX Ordering examp										
						Packing unit: 1 pc. per type				
Description	Shank Ø mm	Quality	Contents	1 piece each	Product-Number	recommended for				
Assortment INOX	6	NK-BA		ZY 1332.06, NK 24 N BA Soft, ZY 2040.06, NK 24 N BA Soft, ZY2 4006.06, NK 24 N BA Soft, KU 2525.06, NKB/NK 24 R BA 98	A20480004627W	2346				



Lamellar Flap Discs, SLTT

High Performance

Ordering example: A27201150400045F

SLTT
-
2.2

Packing 20 pcs. p from Ø 17	
	 m/s Abrasive cloth using Zirconia Alum. Oxide with special coating containing active grinding additives Abrasive cloth ceramic grain Abrasive cloth with Zirconia Alum. Oxide

													1. 0/100
Grits	D mm	H mm	ⁿ max (1/min)	Product-Number	reco	omm	end	ed fo	r				
Z Power 40	115	22,23	13.300	A27201150400045F	1	2	3	4					
Ceramic 40	115	22,23	13.300	A27201150400050F	0	2	3	4	(5)	6	7	8	
ZK 40	115	22,23	13.300	A27201150400065F	0	2	3	4	(5)	6	7	8	
Z Power 60	115	22,23	13.300	A27201150600045F	1	2	3	4					
Ceramic 60	115	22,23	13.300	A27201150600050F	0	2	3	4	(5)	6	7	8	
ZK 60	115	22,23	13.300	A27201150600065F	0	2	3	4	(5)	6	7	8	
Z Power 40	125	22,23	12.200	A27201250400045F	1	2	3	4					
Ceramic 40	125	22,23	12.200	A27201250400050F	0	2	3	4	(5)	6	7	8	
ZK 40	125	22,23	12.200	A27201250400065F	0	2	3	4	(5)	6	7	8	
Z Power 60	125	22,23	12.200	A27201250600045F	1	2	3	4					
Ceramic 60	125	22,23	12.200	A27201250600050F	0	2	3	4	(5)	6	7	8	
ZK 60	125	22,23	12.200	A27201250600065F	0	2	3	4	(5)	6	7	8	
Z Power 40	178	22,23	8.500	A27201780400045F	1	2	3	4					
Ceramic 40	178	22,23	8.500	A27201780400050F	0	2	3	4	(5)	6	7	8	
ZK 40	178	22,23	8.500	A27201780400065F	0	2	3	4	(5)	6	7	8	
Z Power 60	178	22,23	8.500	A27201780600045F	1	2	3	4					1
Ceramic 60	178	22,23	8.500	A27201780600050F	1	2	3	4	(5)	6	7	8	
ZK 60	178	22,23	8.500	A27201780600065F	0	2	3	4	(5)	6	7	8	
	Z Power 40 Ceramic 40 ZK 40 Z Power 60 Ceramic 60 ZK 60 Z Power 40 Ceramic 40 ZK 60 Z Power 40 Ceramic 60 ZK 60 Z Power 40 Ceramic 60 ZK 60 Z Power 60 Ceramic 60 ZK 60 ZK 60 Z Power 60 ZK 60 Z Power 40 Ceramic 40 ZK 40 Z Power 60 Ceramic 60	Imm Z Power 40 115 Ceramic 40 115 ZK 40 115 Z Power 60 115 Z Power 60 115 Z Power 60 115 Z Power 60 115 Z Power 40 125 Z Power 40 125 Z Power 60 125 Z Power 60 125 Z Power 40 125 Z Power 60 125 Z Power 40 125 Z Power 40 125 Z Power 40 125 Z Power 60 125 Z Power 40 178 Z Power 40 178 Z Power 60 178 Z Power 60 178 Z Power 60 178 Z Power 60 178	RmmmZ Power 4011522,23Ceramic 4011522,23ZK 4011522,23Z Power 6011522,23Ceramic 6011522,23Ceramic 6011522,23Z K 6011522,23Z Power 4012522,23Ceramic 4012522,23Z K 4012522,23Z Power 6012522,23Z Power 6012522,23Z Power 6012522,23Z Power 4017822,23Z Power 4017822,23Z Power 6017822,23Z Power 6017822,23	InterventionInterventionInterventionZ Power 4011522,2313.300Ceramic 4011522,2313.300ZK 4011522,2313.300Z Power 6011522,2313.300Ceramic 6011522,2313.300Ceramic 6011522,2313.300ZK 6011522,2313.300Z Power 4012522,2312.200Ceramic 4012522,2312.200ZK 4012522,2312.200ZK 4012522,2312.200ZK 6012522,2312.200ZK 6012522,2312.200ZK 6012522,2312.200ZK 6017822,238.500ZK 4017822,238.500ZK 40178 </td <td>Intex Intex Intex Z Power 40 115 22,23 13.300 A27201150400045F Ceramic 40 115 22,23 13.300 A27201150400050F ZK 40 115 22,23 13.300 A27201150400065F Z Power 60 115 22,23 13.300 A27201150600045F Ceramic 60 115 22,23 13.300 A27201150600045F Ceramic 60 115 22,23 13.300 A27201150600045F Z K 60 115 22,23 13.300 A27201150600050F Z K 60 115 22,23 13.300 A2720115060005F Z Power 40 125 22,23 12.200 A2720125040005F Z Power 40 125 22,23 12.200 A27201250600045F Z Power 60 125 22,23 12.200 A27201250600045F Z Power 60 125 22,23 12.200 A27201250600045F Z Power 60 125 22,23 12.200 A27201250600050F Z Power 40<td>Intex Z Power 40 115 22,23 13.300 A27201150400045F ① Ceramic 40 115 22,23 13.300 A27201150400045F ① ZK 40 115 22,23 13.300 A27201150400065F ① Z Power 60 115 22,23 13.300 A27201150600045F ① Z Power 60 115 22,23 13.300 A27201150600045F ① Ceramic 60 115 22,23 13.300 A27201150600045F ① Z K 60 115 22,23 13.300 A27201150600045F ① Z Power 40 125 22,23 12.200 A2720125040005F ① Z Power 40 125 22,23 12.200 A2720125040005F ① Z K 40 125 22,23 12.200 A2720125040005F ① Z Power 60 125 22,23 12.200 A27201250600045F ① Z Power 60 125 22,23 12.200 A2720125060005F ① Z Power 60</td><td>Imax Imax <th< td=""><td>Grits D H mm nmax Product-Number re-understand Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 Ceramic 40 115 22,23 13.300 A27201150400050F 0 2 3 Z K 40 115 22,23 13.300 A27201150400055F 0 2 3 Z Power 60 115 22,23 13.300 A27201150600045F 0 2 3 Ceramic 60 115 22,23 13.300 A27201150600045F 0 2 3 Z Power 60 115 22,23 13.300 A2720115060005F 0 2 3 Z Power 40 125 22,23 12.200 A272012040005F 0 2 3 Z Power 60 125 22,23 12.200 A27201250400045F 0 2 3 Z Power 60 125 22,23 12.200 A27201250600045F 0 2 3</td><td>Grits D H mm nmax Product-Number recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 0 Z K 40 115 22,23 13.300 A2720115040005F 0<td>Grits D H mm nmax Product-Number recommendation Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③ ④ Ceramic 40 115 22,23 13.300 A27201150400050F ① ② ③ ④ ⑤ Z K 40 115 22,23 13.300 A27201150400055F ① ② ③ ④ ⑤ Z Power 60 115 22,23 13.300 A27201150600045F ① ② ③ ④ ⑤ Z K 60 115 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 12.200 A27201250400045F ① ② ③ ④ ⑤ Z K 40 125 22,23 12.200 A27201250600050F ② ③</td><td>Grits D H mm nmax Product-Number Recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 6 6 Ceramic 40 115 22,23 13.300 A27201150400045F 1 2 3 6 <td< td=""><td>Grits D mm H mm nmax Product-Number result state Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③</td><td>Imm Imm Imm</td></td<></td></td></th<></td></td>	Intex Intex Intex Z Power 40 115 22,23 13.300 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A2720125040005F ① Z Power 60 125 22,23 12.200 A27201250600045F ① Z Power 60 125 22,23 12.200 A2720125060005F ① Z Power 60</td> <td>Imax Imax <th< td=""><td>Grits D H mm nmax Product-Number re-understand Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 Ceramic 40 115 22,23 13.300 A27201150400050F 0 2 3 Z K 40 115 22,23 13.300 A27201150400055F 0 2 3 Z Power 60 115 22,23 13.300 A27201150600045F 0 2 3 Ceramic 60 115 22,23 13.300 A27201150600045F 0 2 3 Z Power 60 115 22,23 13.300 A2720115060005F 0 2 3 Z Power 40 125 22,23 12.200 A272012040005F 0 2 3 Z Power 60 125 22,23 12.200 A27201250400045F 0 2 3 Z Power 60 125 22,23 12.200 A27201250600045F 0 2 3</td><td>Grits D H mm nmax Product-Number recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 0 Z K 40 115 22,23 13.300 A2720115040005F 0<td>Grits D H mm nmax Product-Number recommendation Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③ ④ Ceramic 40 115 22,23 13.300 A27201150400050F ① ② ③ ④ ⑤ Z K 40 115 22,23 13.300 A27201150400055F ① ② ③ ④ ⑤ Z Power 60 115 22,23 13.300 A27201150600045F ① ② ③ ④ ⑤ Z K 60 115 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 12.200 A27201250400045F ① ② ③ ④ ⑤ Z K 40 125 22,23 12.200 A27201250600050F ② ③</td><td>Grits D H mm nmax Product-Number Recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 6 6 Ceramic 40 115 22,23 13.300 A27201150400045F 1 2 3 6 <td< td=""><td>Grits D mm H mm nmax Product-Number result state Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③</td><td>Imm Imm Imm</td></td<></td></td></th<></td>	Intex Z Power 40 115 22,23 13.300 A27201150400045F ① Ceramic 40 115 22,23 13.300 A27201150400045F ① ZK 40 115 22,23 13.300 A27201150400065F ① Z Power 60 115 22,23 13.300 A27201150600045F ① Z Power 60 115 22,23 13.300 A27201150600045F ① Ceramic 60 115 22,23 13.300 A27201150600045F ① Z K 60 115 22,23 13.300 A27201150600045F ① Z Power 40 125 22,23 12.200 A2720125040005F ① Z Power 40 125 22,23 12.200 A2720125040005F ① Z K 40 125 22,23 12.200 A2720125040005F ① Z Power 60 125 22,23 12.200 A27201250600045F ① Z Power 60 125 22,23 12.200 A2720125060005F ① Z Power 60	Imax Imax <th< td=""><td>Grits D H mm nmax Product-Number re-understand Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 Ceramic 40 115 22,23 13.300 A27201150400050F 0 2 3 Z K 40 115 22,23 13.300 A27201150400055F 0 2 3 Z Power 60 115 22,23 13.300 A27201150600045F 0 2 3 Ceramic 60 115 22,23 13.300 A27201150600045F 0 2 3 Z Power 60 115 22,23 13.300 A2720115060005F 0 2 3 Z Power 40 125 22,23 12.200 A272012040005F 0 2 3 Z Power 60 125 22,23 12.200 A27201250400045F 0 2 3 Z Power 60 125 22,23 12.200 A27201250600045F 0 2 3</td><td>Grits D H mm nmax Product-Number recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 0 Z K 40 115 22,23 13.300 A2720115040005F 0<td>Grits D H mm nmax Product-Number recommendation Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③ ④ Ceramic 40 115 22,23 13.300 A27201150400050F ① ② ③ ④ ⑤ Z K 40 115 22,23 13.300 A27201150400055F ① ② ③ ④ ⑤ Z Power 60 115 22,23 13.300 A27201150600045F ① ② ③ ④ ⑤ Z K 60 115 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 12.200 A27201250400045F ① ② ③ ④ ⑤ Z K 40 125 22,23 12.200 A27201250600050F ② ③</td><td>Grits D H mm nmax Product-Number Recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 6 6 Ceramic 40 115 22,23 13.300 A27201150400045F 1 2 3 6 <td< td=""><td>Grits D mm H mm nmax Product-Number result state Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③</td><td>Imm Imm Imm</td></td<></td></td></th<>	Grits D H mm nmax Product-Number re-understand Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 Ceramic 40 115 22,23 13.300 A27201150400050F 0 2 3 Z K 40 115 22,23 13.300 A27201150400055F 0 2 3 Z Power 60 115 22,23 13.300 A27201150600045F 0 2 3 Ceramic 60 115 22,23 13.300 A27201150600045F 0 2 3 Z Power 60 115 22,23 13.300 A2720115060005F 0 2 3 Z Power 40 125 22,23 12.200 A272012040005F 0 2 3 Z Power 60 125 22,23 12.200 A27201250400045F 0 2 3 Z Power 60 125 22,23 12.200 A27201250600045F 0 2 3	Grits D H mm nmax Product-Number recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 0 Z K 40 115 22,23 13.300 A2720115040005F 0 <td>Grits D H mm nmax Product-Number recommendation Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③ ④ Ceramic 40 115 22,23 13.300 A27201150400050F ① ② ③ ④ ⑤ Z K 40 115 22,23 13.300 A27201150400055F ① ② ③ ④ ⑤ Z Power 60 115 22,23 13.300 A27201150600045F ① ② ③ ④ ⑤ Z K 60 115 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 12.200 A27201250400045F ① ② ③ ④ ⑤ Z K 40 125 22,23 12.200 A27201250600050F ② ③</td> <td>Grits D H mm nmax Product-Number Recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 6 6 Ceramic 40 115 22,23 13.300 A27201150400045F 1 2 3 6 <td< td=""><td>Grits D mm H mm nmax Product-Number result state Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③</td><td>Imm Imm Imm</td></td<></td>	Grits D H mm nmax Product-Number recommendation Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③ ④ Ceramic 40 115 22,23 13.300 A27201150400050F ① ② ③ ④ ⑤ Z K 40 115 22,23 13.300 A27201150400055F ① ② ③ ④ ⑤ Z Power 60 115 22,23 13.300 A27201150600045F ① ② ③ ④ ⑤ Z K 60 115 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 13.300 A27201150600050F ① ② ③ ④ ⑤ Z Power 40 125 22,23 12.200 A27201250400045F ① ② ③ ④ ⑤ Z K 40 125 22,23 12.200 A27201250600050F ② ③	Grits D H mm nmax Product-Number Recommended for Z Power 40 115 22,23 13.300 A27201150400045F 1 2 3 6 6 Ceramic 40 115 22,23 13.300 A27201150400045F 1 2 3 6 <td< td=""><td>Grits D mm H mm nmax Product-Number result state Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③</td><td>Imm Imm Imm</td></td<>	Grits D mm H mm nmax Product-Number result state Z Power 40 115 22,23 13.300 A27201150400045F ① ② ③	Imm Imm

Please refer to page 234 for detailed information on the advantages of SLTT.

V2 POWER 178

V2 POWER 178

V2 POWER 178

V2 POWER 178

ZK 40

ZK 60

Z Power 60

Ceramic 60

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178

178

Please refer to page 238 for detailed information on the advantages of V2 Power.

22,23

22,23

22,23

22,23

Lamellar Flap Discs, V2 Power

High Performance

Ordering example: A27441150401445F

								Packing unit: 20 pcs. per type from Ø 178 = 10 pcs. per type v _{max.} : 80 m/s Z POWER = Abrasive cloth using Zirconia / Oxide with special coating cor active grinding additives Ceramic = Abrasive cloth ceramic grain ZK = Abrasive cloth with Zirconia All recommended for									
Description	Grits	D mm	H mm	ⁿ max (1/min)	Product-Number	recom	nmend	ed fo	or								
V2 POWER 115	Z Power 40	115	22,23	13.300	A27441150401445F	1 2	3	4									
V2 POWER 115	Ceramic 40	115	22,23	13.300	A27441150401450F	0 0	9 8	4	(5)	6	7	8					
V2 POWER 115	ZK 40	115	22,23	13.300	A27441150401465F	00	9 8	4	(5)	6	7	8					
V2 POWER 115	Z Power 60	115	22,23	13.300	A27441150601445F	1 2	3	4									
V2 POWER 115	Ceramic 60	115	22,23	13.300	A27441150601450F	0 6	9 8	4	(5)	6	7	8					
V2 POWER 115	ZK 60	115	22,23	13.300	A27441150601465F	0 6	9 8	4	(5)	6	0	8					
V2 POWER 125	Z Power 40	125	22,23	12.200	A27441250401445F	1 2	3	4									
V2 POWER 125	Ceramic 40	125	22,23	12.200	A27441250401450F	0 6	9 3	4	(5)	6	\bigcirc	8					
V2 POWER 125	ZK 40	125	22,23	12.200	A27441250401465F	0 6	9 8	4	(5)	6	\bigcirc	8					
V2 POWER 125	Z Power 60	125	22,23	12.200	A27441250601445F	1 2	3	4									
V2 POWER 125	Ceramic 60	125	22,23	12.200	A27441250601450F	00	9 8	4	5	6	7	8					
V2 POWER 125	ZK 60	125	22,23	12.200	A27441250601465F	0 6	9 8	4	5	6	7	8					
V2 POWER 178	Z Power 40	178	22,23	8.500	A27441780401445F	1 2	3	4									
V2 POWER 178	Ceramic 40	178	22,23	8.500	A27441780401450F	0 6	9 8	4	(5)	6	7	8					

A27441780401465F

A27441780601445F

A27441780601450F

A27441780601465F

0

1234

2345678

1 2 3 4 5 6 7 8

1 2 3 4 5 6 7 8

LuxXs Lamellar	Flap Discs, '	V3 Contro	I			High Performance Ordering example: A27451150401411F
	Derie	Va Control				Packing unit: 8 pcs. per type from Ø 125 = 16 pcs. per type v _{max.} : 80 m/s ZK = Abrasive cloth with Zirconia Alum. Oxide
Description	Grits	D	Н	n _{max}	Product-Number	recommended for

8.500

8.500

8.500

8.500

Description	Grits	D mm	H mm	ⁿ max (1/min)	Product-Number	reco	omm	ende	ed fo	r			
V3 CONTROL 115	ZK 40	115	22,23	13.300	A27451150401411F	1	2	3	4	(5)	6	0	
V3 CONTROL 115	ZK 60	115	22,23	13.300	A27451150601411F	0	2	3	4	5	6	0	
V3 CONTROL 125	ZK 40	125	22,23	12.200	A27451250401411F	0	2	3	4	(5)	6	0	
V3 CONTROL 125	ZK 60	125	22,23	12.200	A27451250601411F	0	2	3	4	5	6	0	•

Please refer to page 242 for detailed information on the advantages of V3 Control.

						High Performance		
Lamellar F	lap Discs,	V4 Master				Ordering example: A27471250401465F		
	Packing unit: 20 pcs. per type vmax.: 80 m/s ZK = Abrasive cloth with Zirce							
Description	Grits	D mm	H mm	n _{max} (1/min)	Product-Number	recommended for		
V4 MASTER 125	ZK 40	125	22,23	12.200	A27471250401465F			
V4 MASTER 125	ZK 60	125	22,23	12.200	A27471250601465F			
Please refer to p	age 244 for detail	ed information o	n the advantage	es of V4 Master.				

						High Performa	ince		
Lamellar	Flap Discs	, SLTflex				Ordering example: A272711504	018F		
Packing unit: 20 pcs. per type v _{max} : 80 m/s ZKS = Zirconia Alum. Oxide with special coat containing active grinding additives									
Description	Grits	D mm	H mm	ⁿ max (1/min)	Product-Number	recommended for			
SLTflex 115	ZKS 40	115	22,23	13.300	A272711504018F	1234567			
SLTflex 115	ZKS 60	115	22,23	13.300	A272711506018F	1234567			
SLTflex 125	ZKS 40	125	22,23	12.200	A272712504018F	1234567			
SLTflex 125	ZKS 60	125	22,23	12.200	A272712506018F				

Please refer to page 246 for detailed information on the advantages of SLTflex.

LUKAS																Ind	ustry	
Mounted	flap wh	eels o	f abra	sive c	loth							0	Irder	ing ex	xamp	ole: A2200	00301030	060F
Proprietion Crite D L S L B Product Number											ing t s. pei reg. /	r type		n Oxi	de			
Description	Grits	D mm	T mm	S mm	L mm	ⁿ recom. (1/min)	ⁿ max. (1/min)	Product-Number	rec	omn	ende	ed fo	r					
SFL 03010.03	NK 60	30	10	3	40	16.000	18.000	A2200030103060F	0	2	3	4	6	6	7	8		
SFL 03010.03	NK 80	30	10	3	40	16.000	18.000	A2200030103080F	0	2	3	4	6	6	7	8		
SFL 03010.03	NK 120	30	10	3	40	16.000	18.000	A2200030103120F	1	2	3	4	6	6	7	8		
SFL 04020.06	NK 60	40	20	6	40	12.000	18.000	A2200040206060F	1	2	3	4	6	6	7	8		
SFL 04020.06	NK 80	40	20	6	40	12.000	18.000	A2200040206080F	1	2	3	4	6	6	7	8		
SFL 04020.06	NK 120	40	20	6	40	12.000	18.000	A2200040206120F	1	2	3	4	6	6	7	8		
SFL 06030.06	NK 40	60	30	6	40	8.000	12.000	A2200060306040F	0	2	3	4	6	6	0	8		
SFL 06030.06	NK 60	60	30	6	40	8.000	12.000	A2200060306060F	1	2	3	4	6	6	7	8		
SFL 06030.06	NK 80	60	30	6	40	8.000	12.000	A2200060306080F	1	2	3	4	6	6	7	8		
SFL 06030.06	NK 120	60	30	6	40	8.000	12.000	A2200060306120F	0	2	3	4	6	6	0	8		

Mounted flap wheels of abrasive fleece





Industry

Ordering example: A2203040206104F

10 pcs. per type A = reg. Aluminium Oxide

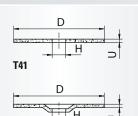
Packing unit:

Description	Grits	D mm	T mm	S mm	L mm	ⁿ recom. (1/min)	ⁿ max. (1/min)	Product-Number	rec	omn	nend	ed fo	or				
SFV 04020.06	A 104	40	20	6	40	7.500	14.000	A2203040206104F	0	2	3	4	6	6	7	8	
SFV 04020.06	A 106	40	20	6	40	7.500	14.000	A2203040206106F	0	2	3	4	6	6	7	8	
SFV 06030.06	A 104	60	30	6	40	5.000	9.000	A2203060306104F	1	2	3	4	6	6	7	8	
SFV 06030.06	A 106	60	30	6	40	5.000	9.000	A2203060306106F	0	2	3	4	6	6	0	8	

Lukàs Flap whe	els of ab	rasive	e fleed	e wit	h abra	asive clo	oth		Industry Ordering example: A2204040206104F	
Packing unit: 10 pcs. per type A = reg. Aluminium Oxide										
							Т			
Description	Grits	D mm	T mm	S mm	L mm	ⁿ recom. (1/min)	n _{max.} (1/min)	Product-Number	recommended for	
Description SFM 04020.06	Grits A 104/80	-	-	-				Product-Number	recommended for 1 2 3 5 6 7 8	
	A 104/80	mm 40	mm	mm	mm	(1/min)	(1/min)			
SFM 04020.06	A 104/80	mm 40	mm 20	mm 6	mm 40	(1/min) 7.500	(1/min) 14.000	A2204040206104F		

ROTTLUFF

Cutting discs BASE-X for stainless steel and metal



Ordering example: A3890101150122002

Base

Packing unit: see page 183 T41 = flat T42 = depressed centre Iron, sulphur and chlorine < 0,1% v_{max}: 80 m/s

					T42										
Description	Quality	Ø D mm	Thickness U mm	Bore H mm	ⁿ max. (1/min)	Product-Number	rec	omm	nende	ed fo	r				
T41 BASE-X	A60T-BF INOX	115	1,0	22,23	13.300	A3890101150122002	1	2	3	4	(5)	6	0		
T41 BASE-X	A60T-BF	115	1,0	22,23	13.300	A3890101150122001	0	2	3	(5)					
T41 BASE-X	A30R-BF	115	3,0	22,23	13.300	A3890101150322002	1	2	3	5					
T42 BASE-X	A30R-BF	115	3,0	22,23	13.300	A3890101150322001	0	2	3	5					
T41 BASE-X	A60T-BF INOX	125	1,0	22,23	12.200	A3890101250122002	1	2	3	4	(5)	6	0		
T41 BASE-X	A60T-BF	125	1,0	22,23	12.200	A3890101250122001	0	2	3	5					
T41 BASE-X	A30R-BF	125	3,0	22,23	12.200	A3890101250322002	0	2	3	5					
T42 BASE-X	A30R-BF	125	3,0	22,23	12.200	A3890101250322001	0	2	3	(5)					
T41 BASE-X	A30R-BF	180	3,0	22,23	8.500	A3890101800322002	1	2	3	5					
T42 BASE-X	A30R-BF	180	3,0	22,23	8.500	A3890101800322001	0	2	3	5					
T41 BASE-X	A46T-BF INOX	230	1,8	22,23	6.600	A3890102300122002	1	2	3	4	(5)	6	0		
T41 BASE-X	A30R-BF	230	3,0	22,23	6.600	A3890102300322002	1	2	3	5					
T42 BASE-X	A30R-BF	230	3,0	22,23	6.600	A3890102300322001	0	2	3	(5)					



Base ROTTLUFF Grinding discs BASE-X for machining steel Ordering example: A3891101150622001 Packing unit: see page 199 T27 = depressed centre D Iron, sulphur and chlorine < 0,1% v_{max.}: 80 m/s T27 Description Quality Ø Thickness Bore n _{max.} (1/min) **Product-Number** recommended for D U Н mm mm mm T27 BASE-X A24R-BF 115 6,0 22,23 13.300 A3891101150622001 3 2 T27 BASE-X A24R-BF 125 6,0 22,23 12.200 A3891101250622001 T27 BASE-X A24R-BF 180 6,0 22,23 8.500 A3891101800622001 3 T27 BASE-X A24R-BF 230 6,0 22,23 6.500 A3891102300622001 3 2

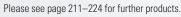
ROTTLUFF

Diamond cutting discs BASE-X, laser welded

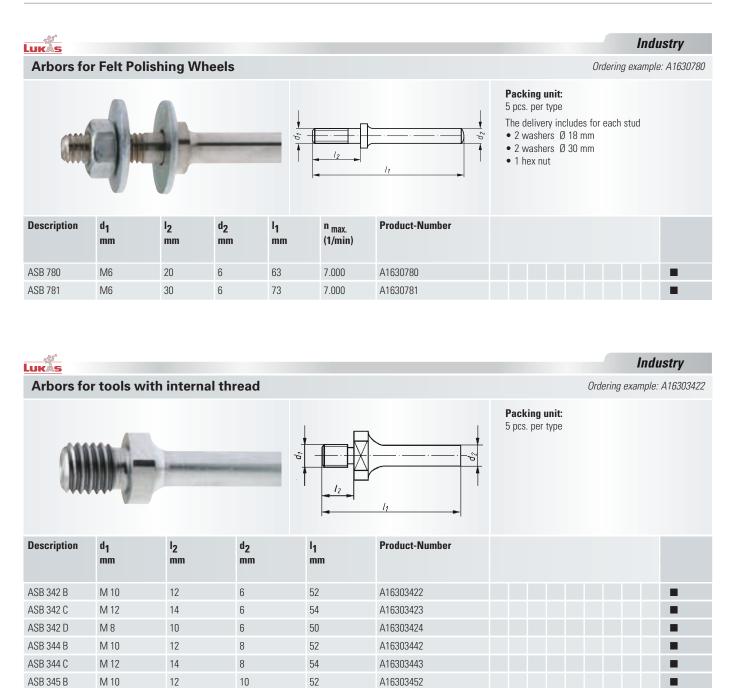
Ordering example: A345231251207105

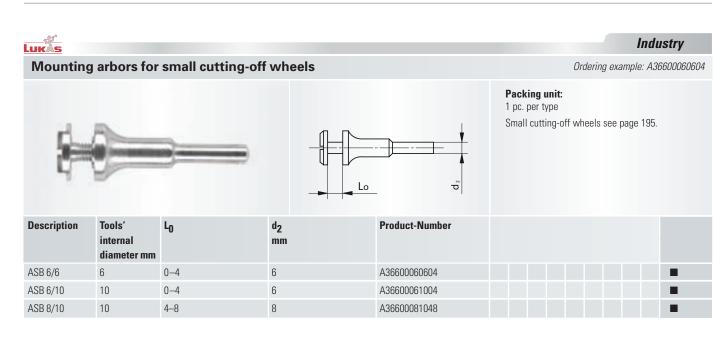
Packing unit: 1 pc. v_{max.}: 80 m/s Laser welded Base

	Agrina	-					
Description	Quality	D mm	Height of segments X mm		ⁿ max. (1/min)	Product-Number	recommended for
BASE-X	Blue Cut S10	115	10	22,23	13.300	A345241151110085	
BASE-X	BG-L	125	7	22,23	12.200	A345231251207105	
BASE-X	Blue Cut S10	125	10	22,23	12.200	A345241251110095	
BASE-X	BG-L	230	7	22,23	6.600	A345232301207165	
BASE-X	Blue Cut S10	230	10	22,23	6.600	A345242301110165	







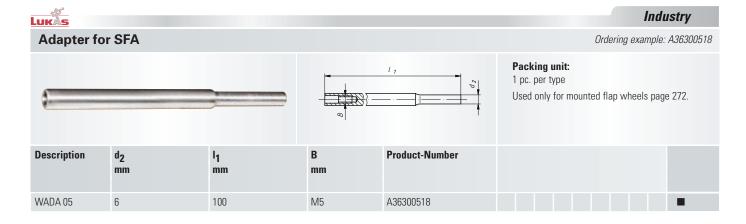


	Industry
Mounting system for polishing wheels	Ordering example: A698100800
	Packing unit: 1 pc. per type
Description	Product-Number recommended for
Mounting system MCA + K25	A6981008000
The mounting system for polishing wheels consists of a plastic sleeve (MCA) and a mounting arbor with 8 mm diameter shaft (K25) which is solely applicable to shape SE1 in the dimensions 10010 B 25 and 10020 B 25. It is not permitted to use this	mounting system for polishing wheels with larger diameters. Maximum peripheral wheel speed using this mounting method is 10m/s; this means a maximum spindle

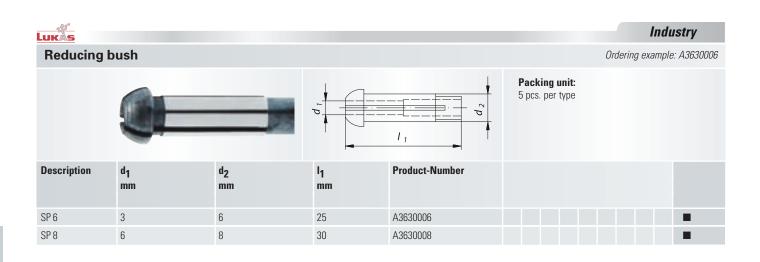


412 Accessories

UKAS						Industry
Adapter f	for SFI					Ordering example: A36300404
				s		Packing unit: 1 pc. per type Used only for mounted flap wheels page 271.
Description	d ₂ mm	I ₁ mm	S mm	l ₂ mm	Product-Number	
Description WADI 0404	_				Product-Number	-
	mm	mm	mm	mm		
WADI 0404	mm 6	mm 80	mm M4	mm 4	A36300404	







LUKAS Industry Ordering example: A204300000118 Handstones Packing unit: 5 pcs. per type Further dimensions (see table below) and qualities on request. В Description Quality L C **Product-Number** recommended for mm mm mm RU 1 SICGR 60 0 V23/green = fine 50 25 15 A204300000118 RU 1 SICDKL 24 0 V23/dark=coarse 50 25 15 A204300000122 9 30 RU 2 SICGR 60 0 V23/green = fine 15 A204300000218 100 9 RU 2 SICDKL 24 O V23/dark=coarse 100 30 15 A204300000222 9 RU 3 50 25 SICGR 60 0 V23/green = fine 100 A204300000318 9 RU 3 SICDKL 24 0 V23/dark=coarse 100 50 25 A20430000322 9 RU 4 SICGR 60 0 V23/green = fine 150 50 25 A204300000418 9 RU 4 SICDKL 24 O V23/dark=coarse 50 25 A204300000422 150 9 RU 5 EKW 100 E (9) V40 150 25 16,5 A2043150251608 3 RU 6 EKW 100 E (9) V40 200 50 25 A2043200502508 RU 1-4 is particularly suitable for profiling • opening of pores

sharpening
 dressing

of bonded grinding and polishing tools.

Available dimensions for handstones

Shape	length mm	width mm	heigth mm
	25	15	5 to 30
	44	35	18 to 30
	48	19	5 to 30
	50	25	10 to 35
	90	70	20 to 35
	100	30	10 to 35
	100	50	10 to 35
	120	10	5 to 35
	150	25	10 to 35
	150	50	10 to 35
	200	50	10 to 35
half round	216	78	20 to 35
	150	13	5 to 35



414 Tool-sets

LUKAS					Industry
Tool-sets	5				Ordering example: A12390010
					 Packing unit: 1 pc. per type Assortment containing: 8 pcs. Burrs of HSS 8 pcs. Mounted points 3 pcs. Polishing points 6 pcs. Mounted flap wheels 1 pc. Technical brush Outside dimension of box: 350 x 92 x 322 mm
Description	piece	Content		Product-Number	
WK 10	8 pcs.	Burrs of HSS		A12390010	
		MFA 1225.06, Z1 + Z3	MFC 1225.06, Z1 + Z3		
		MFD 1210.06, Z1 + Z3	MFM 1225.06, Z1 + Z3		
		Mounted points			
	8 pcs.	ZY 0610.06, EKR	ZY 1020.06, EKR		
		ZY 1632.06, EKR	ZY 1632.06, NK-BA-hard		
		ZY 3208.06, NK-BA-hard	SP 2032.06, EKR		
		KU 1616.06, EKR	KU 3232.06, EKR		
	2 000	Polishing points			
	3 pcs.	P2ZY 1320.06, grit 120	P2SP 1320.06, grit 120		
		P2KU 1616.06, grit 120	1201 1020.00, yiii 120		
		12K0 1010.00, gift 120			
	6 pcs.	Mounted flap wheels			
		SFL 03010.06, grit 120	SFL 04020.06, grit 120		
		SFL 06030.06, grit 80	SFL 06030.06, grit 120		
		SFV 04020.06, A 104	SFM 04020.06, A 104/80		
	1 pc.	Technical brush			

LUKAS Industry **Tool-sets** Ordering example: A12390020 Packing unit: 1 pc. per type Assortment containing: 22 pcs. Burrs of HSS 15 pcs. Mounted points 7 pcs. Polishing points 11 pcs. Mounted flap wheels 3 pcs. Technical brushes Outside dimension of box: 350 x 92 x 322 mm Description Content **Product-Number** piece WK 20 22 pcs. **Burrs of HSS** A12390020 MFA 0616.06, Z1 + Z3 MFA 1225.06, Z1 + Z3 MFC 0620.06, Z1 + Z3 MFC 1225.06, Z1 + Z3 MFD 0605.06, Z3 MFD 1210.06, Z1 + Z3 MFD 1614.06, Z3 MFG 0618.06, Z1 + Z3 MFG 1230.06, Z1 + Z3 MFK 1230.06, Z3 MFM 0618.06, Z1 + Z3 MFM 1225.06, Z1 + Z3 MFW 0830.06 15 pcs. **Mounted points** ZY 0610.06, EKR ZY 0610.06, EKWbr ZY 1020.06, EKR ZY 1020.06, EKWbr ZY 1632.06, EKR ZY 1632.06, EKWbr ZY 1632.06, NK-BA-hard ZY 3208.06, EKR ZY 3208.06, NK-BA-hard SP 0816.06, EKR SP 2032.06, EKR TO 2020.06, EKR KU 0606.06, EKR KU 1616.06, EKR KU 3232.06, EKR 11 pcs. **Mounted flap wheels** SFL 03010.06, grit 60 SFL 03010.06, grit 120 SFL 04020.06, grit 60 SFL 04020.06, grit 120 SFL 06030.06, grit 40 SFL 06030.06, grit 80 SFL 06030.06, grit 120 SFV 04020.06, A 104 SFV 04020.06, A 106 SFM 04020.06, A104/80 SFM 04020.06, A 106/150 3 pcs. **Technical brushes** BSSW 05010, BSSW 07018, BPSW 02525 7 pcs. **Polishing points** P2ZY 0616.06, grit 120 P2ZY 1320.06, grit 120 P2ZY 1632.06, grit 120 P2ZY 3232.06, grit 120 P2SP 1320.06, grit 120 P2KU 1616.06, grit 120 P6MA 3030.06, SC 46 MWP

LUKAS							Industry
Tool-sets	Tungst	en Ca	arbide E	Burrs, cut 7, shank 3 mm		0.	rdering example: A10390010
						Packing unit: 1 pc. per type	
Description	Shank Ø mm	Cut mm	Contents	1 piece each	Product-Number	recommended for	
F10 S3	3	Z7		HFA 0313, HFA 0613, HFC 0313, HFC 0613, HFD 0302, HFD 0605, HFG 0313, HFG 0613, HFM 0613, HFF 0313	A10390010	0235	

LUKÁS							Industry
Tool-sets	Tungst	en Ca	arbide E	Burrs, cut 7, shank 6 mm		Ordering	example: A1039001008
		Î				Packing unit: 1 pc. per type	
Description	Shank Ø mm	Cut mm	Contents	1 piece each	Product-Number	recommended for	
F10 S6	6	Z7		HFAS 0616, HFAS 1225, HFC 0616, HFC 1225, HFD 0605, HFD 1210, HFG 0618, HFG 1225, HFF 0820, HFF 1225	A1039001006	12357	

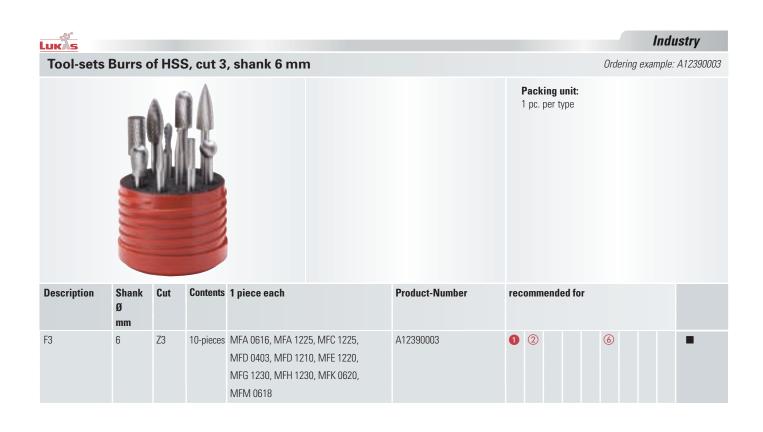


Lukas Tool-set,	BASE->	(, F5 S	63			Base Ordering example: A10390053
						Packing unit: 1 pc. per type
Description	Shank Ø mm	Cut mm	Contents	1 piece each	Product-Number	recommended for
F5 S3 BASE-X	3	ZX		HFA 0313, HFC 0313, HFD 0605, HFF 0313, HFG 0313	A10390053	

		(, F 5	S6			Ordering	Base example: A10390056
						Packing unit: 1 pc. per type	
Description	Shank Ø mm	Cut mm	Contents	1 piece each	Product-Number	recommended for	
F5 S6 BASE-X	6	ZX	5-pieces	HFA 1225, HFC 1225, HFD 1210, HFF 1225, HFG 1225	A10390056	1 2 3 4 5 7	•



Lux s Tool-sets	Burrs	of HS	S, cut 5	, shank 3 mm		0.	Industry rdering example: A1239000110
		T				Packing unit: 1 pc. per type	
Description	Shank Ø mm	Cut	Contents	1 piece each	Product-Number	recommended for	
F1	3	Z5	10-pieces	MF 807, MF 813, MF 841, MF 845,	A1239000110	1 2	6
				MF 850, MF 853, MF 864, MF 866,			
				MF 872, MF 874			





LUKAS							Industry
Tool-sets	Burrs	of HS	S, cut 3	and cut 5, shank 6 mm			Ordering example: A12390004
II	Packing unit: 1 pc. per type						
Description	Shank Ø mm	Cut	Contents	1 piece each	Product-Number	recommended for	
F4	6	Z3/Z5		Z3 MFA 0616, MFA 1013, MFA 1225, MFC 1225, MFD 0807, MFD 1210, MFE 1220, MFE 1625, MFG 1220, MFG 1230, MFK 1230, MFL 1630,	A12390004	02	6

LUKAS		Industry
Assortme	nt, Polishing points, group P1	Ordering example: A2600114
		Packing unit: 1 pc. per type v _{max} .: 50 m/s
Description	Contents 1 piece each	Product-Number recommended for
Assortment 114	14-pieces P1ZY 0408.03; P1ZY 0510.03; P1ZY 0610.03; P1ZY 0710.03; P1ZY 0810.03; P1ZY 1010.03; P1ZY 1013.03; P1ZY 1016.03; P1ZY 1303.03; P1ZY 1313.03; P1ZY 1316.03; P1ZY 1604.03; P1ZY 1616.03; P1ZY 2006.03	A2600114 1 2 3 3 5 1



LuxĂs Mounted	points-As	ssortmer	nts, Qu	ality NDW		High Performance Ordering example: A201000000353
						Packing unit: 1 pc. per type
Description	Shank Ø mm	Quality	Contents	1 piece each	Product-Number	recommended for
Assortment 10	3 x 50	NDW		ZY 0408, ZY 0610, ZY 0810, ZY 1013, SP 0510, SP 0810, KU 0404, KU 0606, KU 0808, WR 1013	A20100000353	2 3

LuxXs Mounted	points-As	sortmer	nts, Qu	ality EKR		Ordering exam	Industry nple: A204700001402
	f.		1			Packing unit: 1 pc. per type	
Description	Shank Ø mm	Quality	Contents	1 piece each	Product-Number	recommended for	
Assortment 14	3	EKR		ZY 0205, ZY 0306, ZY 0408, ZY 0510, ZY 0610, ZY 0810, ZY 0816, ZY 1010, ZY 1013, ZY 1313, KU 0808, ZY 1303, ZY 1604, ZY 2006	A204700001402	023	•





Lukas Mounted	points-As	sortme	nts, Qu	ality EKR		Ordering example	Industry mple: A204800003602
						Packing unit: 1 pc. per type	
Description	Shank Ø mm	Quality	Contents	1 piece each	Product-Number	recommended for	
Assortment 36	3	EKR	36-pieces	D1, D2, D3, D4, D5, D6, D7, D8, D9, D10, D11, D12, D13, D14, D15, D16, D17, D18, D19, D20, D21, D22, D23, D24, D25, D26, D27, D28, D29, D30, D31, D32, D33, D34,D35, D36	A204800003602	023	•

Lukas Mounted	points-As	sortmer	nts, Qu	ality EKBR		Ordering examp	Industry
						Packing unit: 1 pc. per type	
Description	Shank Ø mm	Quality	Contents	1 piece each	Product-Number	recommended for	
Assortment 36	3	EKBR	36-pieces	D1, D2, D3, D4, D5, D6, D7, D8, D9, D10, D11, D12, D13, D14, D15, D16, D17, D18, D19, D20, D21, D22, D23, D24, D25, D26, D27, D28, D29, D30, D31, D32, D33, D34, D35, D36	A204800003611	23	•



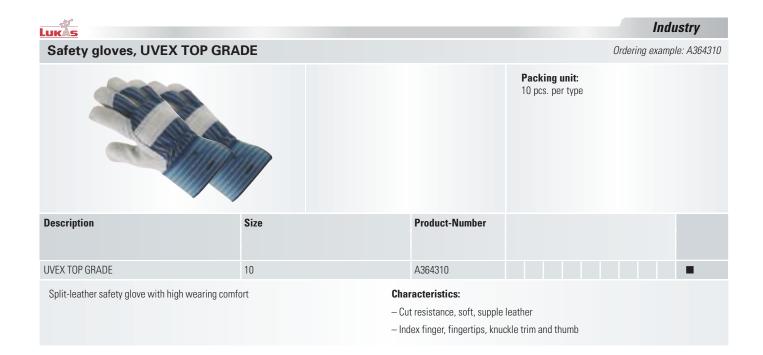
Lukàs							Industry
Mounted	points-A	ssortmei	nts, Qu	ality EKR			Ordering example: A204600000202
1 pc. per typ					Packing unit: 1 pc. per type		
Description	Shank Ø mm	Quality	Contents	1 piece each	Product-Number	recommended fo	r





UKAS											Ind	ustry			
Mounted	l caps-Ass	ortments							Orde	ring	example:	A21000006			
							Packing unit: 1 pc. per type Assortment containing: 640 pcs. Abrasive Caps 23 pcs. Mandrels Outside dimension of box: 272 x 189 x 46 mm NK = regular Aluminium Oxide								
Description	piece	Contents	Product-Number	rec	omm	nend	ed fo	r							
WS 65		Abrasive Caps, grit NK 150	A210000065	0	2	3	4	(5)	6	7	8	•			
	50 pcs.	SKKE 0515													
	100 pcs. of	SKZY 0510, SKWR 0511, SKWK 0511													
	50 pcs. of	SKZY 0712, SKWR 0713, SKWK 0713													
	20 pcs. of	SKZY 1015, SKWR 1015													
	10 pcs.	SKKE 1125													
		Abrasive Caps, grit NK 80													
	20 pcs.	SKWK 1015													
	10 pcs. of	SKZY 1317, SKWR 1319, SKWK 1319, SKKE 1632													
	15 pcs. of	SKWK 1626, SKWR 1626													
		Mandrels, Shank 3 mm													
	2 pcs. of	GTZY 0510, GTWR 0511, GTWK 0511, GTZY 0712,													
	2 000. 01	GTWR 0713, GTWK 0713													
	1 pc. of	GTZY 1015, GTWR 1015, GTWK 1015, GTZY 1317,													
	1 pc. 01	GTWR 1319, GTWK 1319													
		Mandrels, Shank 6 mm													
	1 pc. of	GTKE 0515, GTKE 1125, GTWK 1626, GTWR 1626,													
	1 po. 01	GTKE 1632													
VS 65 Z		Abrasive Caps, see WS 65	A21000065Z	0	2	3	4	5	6	7	8	•			
		Mandrels, Shank 1/8 inch													
	je 2 pcs.	GTZY 0510,GTWR 0511, GTWK 0511, GTZY 0712,													
		GTWR 0713, GTWK 0713													
	1 pc. of	GTZY 1015, GTWR 1015, GTWK 1015, GTZY 1317, GTWR 1319, GTWK 1319													
		Mandrala Shark 1/4 inch													
		Mandrels, Shank 1/4 inch													
	1 pc. of	GTKE 0515, GTKE 1125, GTWK 1626, GTWR 1626,													

	Industry		
Safety glasses, UVEX i-vo	Ordering example: A364110		
	Packing unit: 1 pc. per type		
Description	Product-Number		
UVEX i-vo	A364110		
This UVEX-safety glasses provide you an optimum protection and because of the unique two-component technology they are very comfortably to wear.			



أتبع	
	Industry
Banded ear plugs, MOLDEX Jazz-Band	Ordering example: A364410
	Packing unit: 1 pc. per type
Description	Product-Number
MOLDEX Jazz-Band	A364410
Comfortable and high quality banded ear plug from MOLDEX ideal for various noise levels. T	he package includes a set of ear plugs on a string and two spare foam ear plugs.

	Industry
Spare banded ear plugs, MOLDEX Jazz-Band	Ordering example: A364411
	Packing unit: 25 pcs. per set
Description	Product-Number
MOLDEX Jazz-Band E	A364411
Comfortable foam ear plugs for change	

Material classification



STEELS AND CAST STEELS Rm up to 800 N/mm ²	5	CAST IRON
common structural steels	6	ALUMINIUM, MAGNESUIM AND
free cutting steels		COPPER ALLOYS
case hardened steels		• over 300 HB
 fine grained structural steels 		• 200-300 HB
extruded steels		• up to 200 HB
 toughened structural steels 		• over 15% Si
boiler plate		• 10-15% Si
nitrided steels		• 0,5-10% Si
cast steels		• below 0,5% Si
heat treated steels	7	TITANIUM AND NICKEL ALLOYS
 heat resistant structural steels 		• Rm 900 up to 1500 N/mm ²
ALLOVED TEMPERED STEELS		• Rm up to 900 N/mm ²
Rm 800 up to 1200 N/mm ²		
case hardened steels	8	PLASTICS, WOOD, RUBBER
spring steels	9	GLASS / CARBIDES
 fine grained structural steels 		
nitrided steels	10	STONE / TILES / GAS CEMENT
heat treated steels		
wear resistant steels	11	CONCRETE / REINFORCED CONCRETE
bearing steels	12	CERAMIC / FLOOR TILES
TOOL STEELS Rm up to 1300 N/mm ²		
• 60 - 65 HRC	13	MARBLE
 high-speed steels 	14	GRANITE
 non-alloyed tool steels 	14	GRANITE
 cold working tool steels 	15	FRESHLY POURED CONCRETE
 hot working tool steels 		
RUST, ACID AND HEAT RESISTANT STEELS AND CAST STEELS	16	ASPHALT
austenitic		
• ferritic		best suitable
ferritic-austenitic	0	suitable
heat-resistant		delivery ex-stock
	Rm up to 800 N/mm²• common structural steels• free cutting steels• case hardened steels• case hardened structural steels• extruded steels• toughened structural steels• boiler plate• nitrided steels• cast steels• heat treated steels• heat resistant structural steels• heat resistant structural steels• fine grained structural steels• heat resistant structural steels• heat resistant structural steels• fine grained steels• spring steels• fine grained structural steels• heat treated steels• heat resistant steels• heat resistant steels• heat resistant steels• bearing steels• bearing steels• non-alloyed tool steels• non-alloyed tool steels• hot working tool steels• hot working tool steels• hot working tool steels• hot working tool steels• austenitic• ferritic• ferritic• ferritic-austenitic	Rm up to 800 N/mm²• common structural steels• free cutting steels• case hardened steels• case hardened steels• fine grained structural steels• boiler plate• nitrided steels• boiler plate• heat resistant structural steels• fine grained structural steels• high steels• high-speed steels• hot working tool steels• austenitic• ferritic• ferritic• ferritic-austenitic

- martensitic
- stainless, sulpherized

Safety Symbols

(Depending on the product these symbols may vary)



protection



Wear gloves







Only permitted with a back-up pad



Not permitted for face grinding



delivery on request





damaged



manually-guided grinding